

Process Sheet

Additional Product

Job Number:											
Seq. #:	Machine Or Operation:	Description:									
1.0	DC	DOCUMENT CONTROL									
Comment: DOCUMENT CONTROL Photocopy blue file and type labels as per PPP D206-628-022 CHG 002											
2.0	32392A	206L /407 STEP ASSY, RH									
Comment: Sub-Component SUB-COMPONENT D2724-042 B <u>32392A</u> ✓											
3.0	PACKAGING 1	PACKAGING RESOURCE #1									
Comment: PACKAGING RESOURCE #1 Pick Packing Kit											
4.0	D27317	Mounting Lug									
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: <table border="0"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>4</td> <td>D2731-7</td> <td>Mounting Lug</td> <td><u>B30995</u> B30992</td> </tr> </tbody> </table> <div style="text-align: right;"> 32392A <u>B33135</u> ✓ </div>				Qty	Part Number	Description	Batch	4	D2731-7	Mounting Lug	<u>B30995</u> B30992
Qty	Part Number	Description	Batch								
4	D2731-7	Mounting Lug	<u>B30995</u> B30992								
5.0	D2856400	Abrasion Strip									
Comment: Qty.: 1.1708 f(s)/Unit Total : 4.6830 f(s) Pick : <table border="0"> <thead> <tr> <th>Qty</th> <th>Part #</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2856-400</td> <td>6.9" Abrasion Strip</td> <td><u>B32020</u> ✓</td> </tr> </tbody> </table> <div style="text-align: right;"> ✓ <u>B307106126</u> </div>				Qty	Part #	Description	Batch	2	D2856-400	6.9" Abrasion Strip	<u>B32020</u> ✓
Qty	Part #	Description	Batch								
2	D2856-400	6.9" Abrasion Strip	<u>B32020</u> ✓								

Date: Wednesday, 5/16/2007 1:30:01 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH

Job Number: 32392

Part Number: D206628022BL

Job Number:



Seq. #

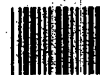
Machine Or Operation:

Description:

6.0

D3394043

LUG ASSY



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 D3394-043

LUG ASSY

Batch B30998 (4)

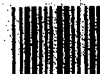
B33138 ✓

33615 ✓

7.0

AN412A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-12A

Bolt

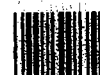
Batch M103962 ✓

✓

8.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-13A

Bolt

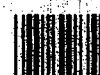
Batch M104118 ✓

✓

9.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-15A

Bolt

Batch M108092 ✓

✓

10.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

+1

12 AN960JD416

Washer

Batch M103691 ✓

✓

11.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 MS21042L4

Nut (or MS21042-4)

Batch M102552 ✓

33615/26 ✓

Date:
User:

Wednesday, 5/16/2007 1:30:01 PM
Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH

Job Number: 32392

Part Number: D206628022BL

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS

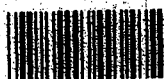


Comment: INSPECT 100% KITS FOR COMPLETENESS

PACKAGING RESOURCE #1

13.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-022

Location:

PPP Rev: F

14.0

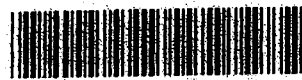
QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07-07-25